

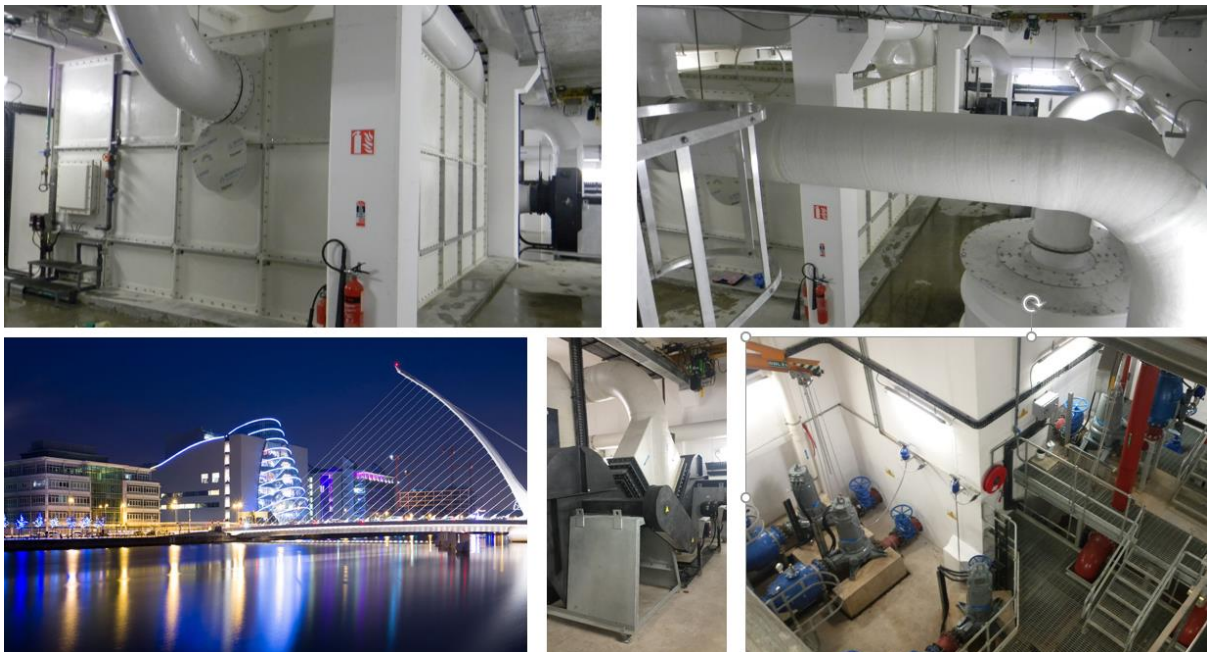
Mónashell

Case Study



“Anua Clean Air International offer proven, patented clean air bio-technologies, which provide best-in-class process performance with the lowest utility and life cycle costs”

| | | |
|-------------------------------------|---|---------------------------|
| Product | Mónashell Single Stage & GAC Polishing Filter | |
| Industry | Municipal Wastewater | |
| Site Location | Dublin, Ireland | |
| Application | Pumping Station | |
| Year System Installed | 2012 | |
| Air Volume Being Treated | 5,500 – 17,700 m ³ /hr | |
| Plant Dimensions [l x b x h] | 6.25m x 5.03m x 3.05m | |
| Volume of Media | 56 m ³ | |
| Typical Media Life | > 5 years | |
| Compound Being Treated | Inlet Concentration Range | Removal Efficiency |
| Odour | 0 - 500 OU _E | 98% + |
| H₂S | 2 - 20ppm | 99% + |



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| | | |
|-------------------------------------|----------------------------------|---------------------------|
| Product | 2 No. Mónashell Dual Pass OCU's | |
| Industry | Municipal Wastewater | |
| Site Location | Cavan, Ireland | |
| Application | Wastewater Treatment Plant | |
| Year System Installed | 2014 | |
| Air Volume Being Treated | 6,700 m ³ /hr Each | |
| Plant Dimensions [l x b x h] | 6.1 m x 2.5m x 2.7m | |
| Volume of Media | 45 m ³ /Unit | |
| Typical Media Life | > 5 years | |
| Compound Being Treated | Inlet Concentration Range | Removal Efficiency |
| Odour | 1000 - 50,000 OU _E | 98% |
| H₂S | 0 - 10ppm | > 99% |
| VOC's | 70 - 100 mgC/m ³ | > 50% |



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| | | |
|-------------------------------------|------------------------------------|---------------------------|
| Product | Single Pass & GAC Polishing Filter | |
| Industry | Municipal Wastewater | |
| Site Location | Crossness, London | |
| Application | STW's - Primary Treatment | |
| Year System Installed | 2014 | |
| Air Volume Being Treated | 30,420 m ³ /hr | |
| Plant Dimensions [l x b x h] | 11.13m x 9.91m x 2.59m | |
| Volume of Media | 203 m ³ | |
| Typical Media Life | >5 years | |
| Compound Being Treated | Inlet Concentration Range | Removal Efficiency |
| Odour | 10,000 – 30,000 OUE | > 99.9% |
| H₂S | 15 - 50ppm | > 95% |



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| | | |
|-------------------------------------|--|---------------------------|
| Product | CrumRubber/Monashell Triple Pass Hybrid OCU | |
| Industry | Municipal Wastewater | |
| Site Location | Dublin, Ireland | |
| Application | Treatment of High Levels of H ₂ S from the Sludge Centrifuges. | |
| Year System Installed | 2014 | |
| Air Volume Being Treated | 10,000 m ³ /hr | |
| Plant Dimensions [l x b x h] | CrumRubber [Stage 1] [7.5 m x 5 m x 3.8 m] Mónashell [Stages 2 & 3] 14.8m x 5 m x 3.8 m | |
| Volume of Media | 321 m ³ | |
| Typical Expected Media Life | > 7 years [Stage 1] 2 Years Stage [2 and 3] | |
| Compound Being Treated | Inlet Concentration Range | Removal Efficiency |
| Odour | 1,044,000 OUE | 99% + |
| H₂S | 50 - 505ppm (950ppm Peak) | 98% + |

